

CELL :- A177 | CELL NAME :- Oil pump | MACHINE / STAGE :- Flushing | OPERATION :- flushing

KAIZEN THEME :- To improve 3 S , And safety

IDEA :- cut the angle

WIDELY/DEEPLY :-

COUNTERMEASURE :-
Cut the extra angle .

BENCHMARK	Unsafe condition
TARGET	Safe condition
KAIZEN START	05.11.2016
KAIZEN FINISH	10.11.2016

PROBLEM / PRESENT STATUS :- shop floor Is very dirty.

TEAM MEMBERS :-
Kishanpal Ravikant

- BENEFITS :-**
1. Prevent Accident possibility
 2. 3 S mainten
 - 3



BEFORE



AFTER

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-
WHY 1:- ANS 1:- shop floor Is very dirty.
Ans. Due to extra angle mount on drain

RESULT :-
1- A177 line flushing floor area is clean .

WHAT TO DO :- IR-Reversible
HOW TO DO :- IR-Reversible
FREQUENCY :- IR-Reversible

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	All oil Pump cell	15/12/2016	Harish Kishanpal	

ROOT CAUSE :-
extra angle mount

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-